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75 80

ABCE

110

**STK3** 110 85

85 75 80

85 75 80

**STKO** 110

STK1

Е

net weight gross weight

280 ar

280 gr

325 gr

OK

225 ar

230 gr

280 gr

# Mounting instructions

Speed controller for single phase voltage controllable motors.

#### Technical data

 Voltage: 230 Vac - 50 Hz
 Fuse

 Current range
 Fuse

 STK0 (STK-0-08-AT): 0,05-0,8 A
 F 1,5 A H

 STK1 (STK-0-15-AT): 0,1-1,5 A
 F 3,0 A H

 STK3 (STK-0-30-AT): 0,3-3,0 A
 F 5,0 A H

 Enclosure: plastic ASA, RAL 9010 ivory white
 Max ambient temperature: 35 °C

The electronic speed controllers of these series control the speed of single phase (230 Vac - 50/60 Hz) voltage controllable motors by varying the supplied voltage through phase angle control.

There is a potentiometer and a separate ON/OFF switch with built in telltale, the minimum speed allowed can be adjusted internally with a little trimmer (factory preset = 100 V). The terminal board has a supplementary connection to bypass the ON/ OFF switch (automatic start) or to branch off 230 V not controlled (three wire motor connection, valve, lamp, damper, etc ...).

There are two working modes, internally selectable by placing or removing the red jumper on the PCB (see illustration).

1. 'Hard' start: The motor will always start (or restart) at max. speed for 8-10 seconds, after that the motor speed automatically follows the position of the potentiometer.

2. Normal start: the motor starts according to the position of the potentiometer.

The IP 54 case allows the use in most demanding environments.

1. Be sure that the controller is in OFF position and the mains is disconnected.

 Take of the box cover by loosening the 4 screws. Note that the potentiometer is connected to the PCB with 2 wires.
 Connect mains, motor(s) and earth cables of the proper diameter to the terminals according to the scheme below.
 Place the jumper in the wanted configuration
 Start the controller and adjust the minimum speed : with the potentiometer at minimum, adjust the little trimmer so that the motor continues turning or restarts smoothly in case of power faults. The minimum speed is factory preset at 100 V.
 Close the box and verify that the installation works fine.
 The operating position must be as shown below.

## Warranty

Two years from delivery date against defects in manufacturing. Any modifications or alterations to the product relieve the manufacturer of all responsibility.

# Transport and stock keeping

Avoid shocks. Stock In original packaging. Avoid extreme conditions

## Maintenance

In normal conditions the controllers are maintenance-free. If soiled clean with dry or dampish cloth. In case of heavy pollution clean with a non-aggressive product. In these circumstances the controller should be disconnected from the mains. Pay attention that no fluids enter the controller. Only reconnect the controller to the mains when it is completely dry.

### Motor protection

It is always recommended to install a proper motor protection device.



All works may only be carried out by skilled personnel following the local regulations and AFTER the controller is completely separated from the mains.

Replace fuse only with same type and rating.

5/11/2008

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